



DiC TOOLS

A Brand by Dedicated Impex Co.

HSS TOOLS BITS

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HSS Square Tools Bits - Inch Sizes



Tolerance (Width/Thickness)	h12
Tolerance (Length)	+/- 1.0mm
End Bevel	15°
Optional Bevel	0°/ 10°

Width (W) (Inches)	Width (W) (Inches)	Length (L) (Inches)
1/8	1/8	2-1/2
1/8	1/8	3
1/8	1/8	4
3/16	3/16	2-1/2
3/16	3/16	3
3/16	3/16	4
3/16	3/16	6
1/4	1/4	2-1/2
1/4	1/4	3
1/4	1/4	4
1/4	1/4	6
1/4	1/4	8
5/16	5/16	3
5/16	5/16	4
5/16	5/16	6
5/16	5/16	8
3/8	3/8	3
3/8	3/8	4
3/8	3/8	6
3/8	3/8	8
3/8	3/8	10
1/2	1/2	3
1/2	1/2	4
1/2	1/2	6
1/2	1/2	8
1/2	1/2	10
5/8	5/8	4
5/8	5/8	6
5/8	5/8	8
3/4	3/4	4

Width (W) (Inches)	Width (W) (Inches)	Length (L) (Inches)
3/4	3/4	6
3/4	3/4	8
1	1	4
1	1	5
1	1	6
1	1	8
1-1/4	1-1/4	6
1-1/4	1-1/4	8
1-1/2	1-1/2	6
1-1/2	1-1/2	8

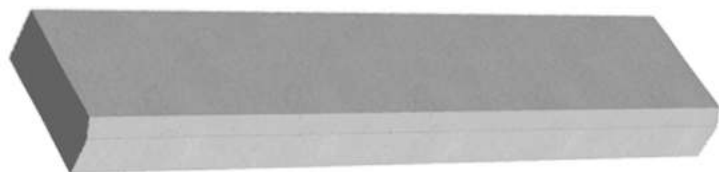
HSS Square Tools Bits - Metric Sizes



Tolerance (Width/Thickness)	h12
Tolerance (Length)	+/- 1.0mm
End Bevel	15°
Optional Bevel	0°/ 10°

Width (W) (mm)	Width (W) (mm)	Length (L) (mm)	Width (W) (mm)	Width (W) (mm)	Length (L) (mm)
3	3	63	16	16	200
3	3	75	19	19	100
3	3	100	19	19	150
4	4	63	19	19	200
4	4	75	20	20	100
4	4	100	20	20	150
5	5	75	20	20	200
5	5	100	25	25	150
5	5	150	25	25	200
6	6	63			
6	6	75			
6	6	100			
6	6	150			
6	6	200			
8	8	75			
8	8	100			
8	8	150			
8	8	200			
10	10	75			
10	10	100			
10	10	150			
10	10	200			
10	10	250			
12	12	75			
12	12	100			
12	12	150			
12	12	200			
12	12	250			
16	16	100			
16	16	150			

HSS Rectangular Tools Bits -(Inch)



Tolerance (Width/Thickness)	h12
Tolerance (Length)	+/- 1.0mm
End Bevel	0°
Optional Bevel	As per Requirement

Thickness (T) (inches)	Width (W) (inches)	Length (L) (inches)
1/8	3/8	8
1/8	1/2	6
1/8	1/2	8
1/8	5/8	6
1/8	5/8	8
1/8	3/4	6
1/8	3/4	8
1/8	1	6
1/8	1	8
5/32	3/8	8
5/32	5/8	6
5/32	3/4	6
5/32	3/4	8
3/16	3/8	8
3/16	1/2	6
3/16	1/2	8
3/16	3/4	6
3/16	3/4	8
3/16	1	6
3/8	1	8
1/4	1/2	4
1/4	1/2	6
1/4	1/2	8
1/4	5/8	6
1/4	5/8	8
1/4	3/4	6
1/4	3/4	8
1/4	1	6
1/4	1	8
5/16	3/4	6

Thickness (T) (inches)	Width (W) (inches)	Length (L) (inches)
5/16	3/4	8
3/8	1/2	4
3/8	1/2	6
3/8	1/2	8
3/8	5/8	6
3/8	5/8	8
3/8	3/4	6
3/8	3/4	8
3/8	1	6
3/8	1	8
3/8	1-1/4	6
3/8	1-1/4	8
3/8	1-1/2	6
3/8	1-1/2	8
1/2	5/8	6
1/2	5/8	8
1/2	3/4	6
1/2	3/4	8
1/2	1	6
1/2	1	8
1/2	1-1/4	6
1/2	1-1/4	8
1/2	1-1/2	6
1/2	1-1/2	8
5/8	3/4	6
5/8	3/4	8
5/8	1	6
5/8	1	8
3/4	1	6
3/4	1	8

HSS Rectangular Tools Bits -(Metric)

Tolerance (Width/Thickness)	h12
Tolerance (Length)	+/- 1.0mm
End Bevel	0°
Optional Bevel	As per Requirement



Thickness (T) (mm)	Width (W) (mm)	Length (L) (mm)
2	12	200
2	19.05	200
2.5	12	200
2.5	19.05	200
3	12	150
3	12	200
3	16	150
3	16	200
3	25	150
3	25	200
4	16	150
5	16	150
5	16	200
5	25	150
5	25	200
6	12	100

Thickness (T) (mm)	Width (W) (mm)	Length (L) (mm)
6	12	150
6	12	200
6	16	150
6	16	200
6	25	150
6	25	200
8	20	63
12	16	150
12	16	200
12	25	150
12	25	200
16	25	150
16	25	200
20	25	150
20	25	200

HSS Round Tools Bits -(Inch)



Tolerance (Diameter)	h8
Tolerance (Length)	+/- 1.0mm
End Bevel	0°

Diameter(d) (inches)	Length(L) (inches)
1/8	3
1/8	4
5/32	3
5/32	4
3/16	3
3/16	4
3/16	6
7/32	3
7/32	4
7/32	6
1/4	3
1/4	4
1/4	6
1/4	8
5/16	3
5/16	4
5/16	6
5/16	8
3/8	3
3/8	4
3/8	6
3/8	8
3/8	10
1/2	3
1/2	4
1/2	6
1/2	8
1/2	10
5/8	4
5/8	6

Diameter(d) (inches)	Length(L) (inches)
5/8	8
3/4	4
3/4	6
3/4	8
7/8	4
7/8	6
7/8	8
1	4
1	6
1	8

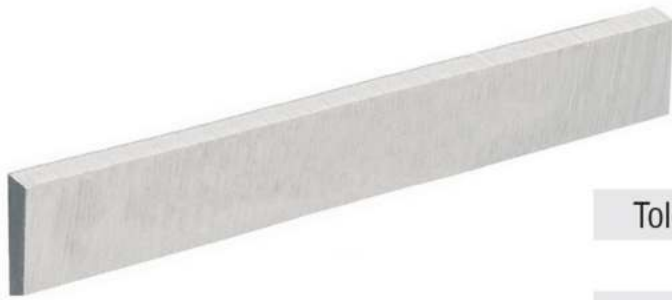
HSS Round Tools Bits -(Metric)

Tolerance (Diameter)	h8
Tolerance (Length)	+/- 1.0mm
End Bevel	0°



Diameter(d) (mm)	Length(L) (mm)	Diameter(d) (mm)	Length(L) (mm)	Diameter(d) (mm)	Length(L) (mm)
2.0	75	7.0	200	16.0	100
2.0	100	8.0	75	16.0	150
3.0	75	8.0	100	16.0	200
3.0	100	8.0	150	19.0	100
4.0	75	8.0	200	19.0	150
4.0	100	9.0	75	19.0	200
4.0	150	9.0	100	20.0	100
4.5	75	9.0	150	20.0	150
4.5	100	9.0	200	20.0	200
4.5	150	9.0	250	25.0	100
5.0	75	10.0	75	25.0	150
5.0	100	10.0	100	25.0	200
5.0	150	10.0	150		
5.5	75	10.0	200		
5.5	100	10.0	250		
5.5	150	11.0	75		
6.0	75	11.0	100		
6.0	100	11.0	150		
6.0	150	12.0	75		
6.0	200	12.0	100		
6.5	100	12.0	150		
6.5	150	12.0	200		
6.5	200	12.0	250		
7.0	75	13.0	75		
7.0	100	13.0	100		
7.0	150	13.0	150		
		14.0	75		
		14.0	100		
		14.0	150		
		14.0	200		

HSS Parting Blades (Cut-off Blades)



Tolerance (Width/Thickness)	H12
Tolerance (Length)	+/- 1.0mm
End Bevel	0°
Optional Bevel	As Per Requirement

Thickness (T) in mm	Width (W) in mm	Length (L) in mm
1.5	12.7	101.6
1.75	12.7	101.6
1.75	15.875	127
2	12	100
2	12.7	101.6
2	15.875	127
2	16	125
2.38	12.7	101.6
2.38	15.875	127
2.5	16	160
3	16	160
3.17	19.05	152.4
3.17	22.22	152.4
4	21	150
4.76	25.4	152.4
5	21	150

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